

## BISCO® HT-870 – SOFT CELLULAR SILICONE

Compressibility, softness, and durability allow HT-870 to adapt to various environments, making it an ideal choice for sealing outdoor enclosures, protecting electronics from shock and heat, and providing cushioning or vibration isolation for various applications. BISCO® Silicones are available in various thicknesses and manufactured in roll form to allow fabricators to easily convert the material to the proper dimensions.

### Features and Benefits

- Excellent memory and low stress relaxation reduces maintenance costs associated with gasket failures due to compression set and softening.
- Softness allows designers to use less force to seal enclosures and still protect their device from the environment.
- High compressibility allows material to conform to variable width gaps and awkward shapes, thereby allowing engineers more design flexibility.
- Resistance to ultraviolet light, ozone, extreme temperatures, and flame enables consistent performance in all environments.
- Available through distribution sites throughout North America, Europe, and Asia.

### Applications

- Environmental seals to protect against penetration of dust, moisture, air, or light within outdoor enclosures such as lighting fixtures, HVAC units, and electronic cabinets
- Shock absorbing cushions and gaskets within automobiles and appliances

### Installation

- Available with a pressure sensitive-adhesive on one or two sides to allow easy application to a variety of surfaces.

BISCO® HT-870		
Property	Test Method	Typical Value
<b>PHYSICAL</b>		
<b>Colors</b>		Black, Red
<b>Thickness</b> , inches (mm) <b>Tolerance</b>		1/16 to 1/2 (1.6 – 12.7) See Reverse
<b>Standard Width</b> , inches (mm)		36 (914)
<b>Density</b> , lb./ft <sup>3</sup> (kg/m <sup>3</sup> )	ASTM D 1056	15 (240)
<b>Compression Force Deflection</b> , psi (kPa)	Force measured @ 25% Deflection ASTM D 1056	4 (27.6)
<b>Compression Set</b> , % max.	ASTM D 1056 Test D @ 158°F (70°C)	< 1
	ASTM D 1056 Test D @ 212°F (100°C)	< 5
<b>Tensile Strength</b> , psi (kPa)	ASTM D 412	30 (207)
<b>Elongation</b> , %	ASTM D 412	90
<b>FLAMMABILITY &amp; OUTGASSING</b>		
<b>Flame Resistance</b>	UL 94	Listed V-0 and HF-1
<b>Flame Spread Index (L<sub>s</sub>)</b>	ASTM E 162	< 25
<b>Smoke Density (D<sub>s</sub>)</b>	ASTM E 662 Tested @ 4.0 minutes	< 50
	Tested @ 1.5 minutes	< 20
<b>Toxic Gas Emissions Rating</b>	SMP-800C	Pass

*Please see reverse for additional data.*

The information contained in this data sheet is intended to assist you in designing with Rogers BISCO Silicones. It is not intended to and does not create any warranties, express or implied, including any warranty of merchantability or fitness for a particular purpose or that the results shown on the data sheet will be achieved by a user for a particular purpose. The user should determine the suitability of Rogers BISCO Silicones for each application.

**The world runs better with Rogers.®**

## BISCO® HT-870 – SOFT CELLULAR SILICONE (continued)

PROPERTY	TEST METHOD	VALUE
<b>ENVIRONMENTAL PROPERTIES</b>		
Water Absorption	Internal: 24 hrs @ room temp.	2.50 %
UV Resistance	SAE J - 1960	No Degradation
Ozone Effect Rating	ASTM D 1171	0 (No Cracks)
Corrosion Resistance	AMS - 3568	Pass
<b>ELECTRICAL &amp; THERMAL PROPERTIES</b>		
Dielectric Constant	ASTM D 150	1.38
Dielectric Strength	ASTM D 149, Volts/mil	90
Dry Arc Resistance	ASTM D 495, Seconds	91
Volume Resistivity, Ohm - cm	ASTM D 257	10 <sup>14</sup>
Thermal Conductivity, BTU in/hr/ft <sup>2</sup> /°F (w/m °K)	ASTM C 518	0.49 (0.07)
<b>TEMPERATURE RESISTANCE</b>		
Low Temperature Flex at -67°F (-55°C)	ASTM D 1056	Pass
Recommended Use Temperature, °F (°C)	SAE J-2236	-67 to 392 (-55 to 200)
Recommended Intermittent High Temperature Use, °F (°C)	Internal	482 (250)

### Standard Thickness Tolerance

Standard Thickness		Tolerance (Inches)
Inches	mm	
1/16	0.062	1.57 ± 0.020
3/32	0.094	2.39 ± 0.020
1/8	0.125	3.18 ± 0.025
3/16	0.188	4.76 ± 0.030
1/4	0.250	6.35 ± 0.030
3/8	0.375	9.53 ± 0.045
1/2	0.500	12.70 ± 0.050

### Width Tolerance (Cellular)

Nominal Width (Inches)	Tolerance (w/o PSA)	Tolerance (with PSA)
0 < T ≤ 3	± 0.063	± 0.031
3 < T ≤ 8	± 0.094	± 0.031
8 < T ≤ 12	± 0.125	± 0.031
12 < T ≤ 18	± 0.188	± 0.031
18 < T ≤ 26	± 0.219	± 0.063
26 < T ≤ 36	± 0.250	± 0.063

#### Notes:

1. All metric conversions are approximate.
2. Additional technical information is available.
3. Typical values are a representation of an average value for the population of the property. For specification values contact Rogers Corporation.

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